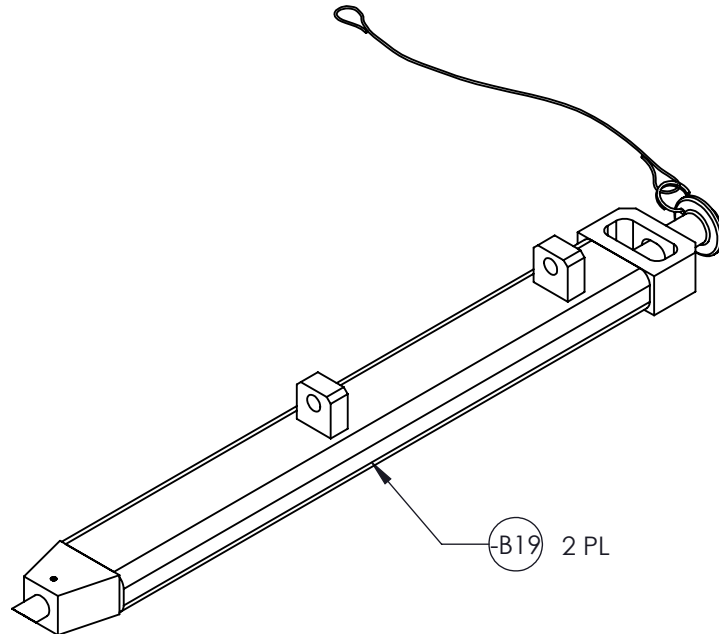


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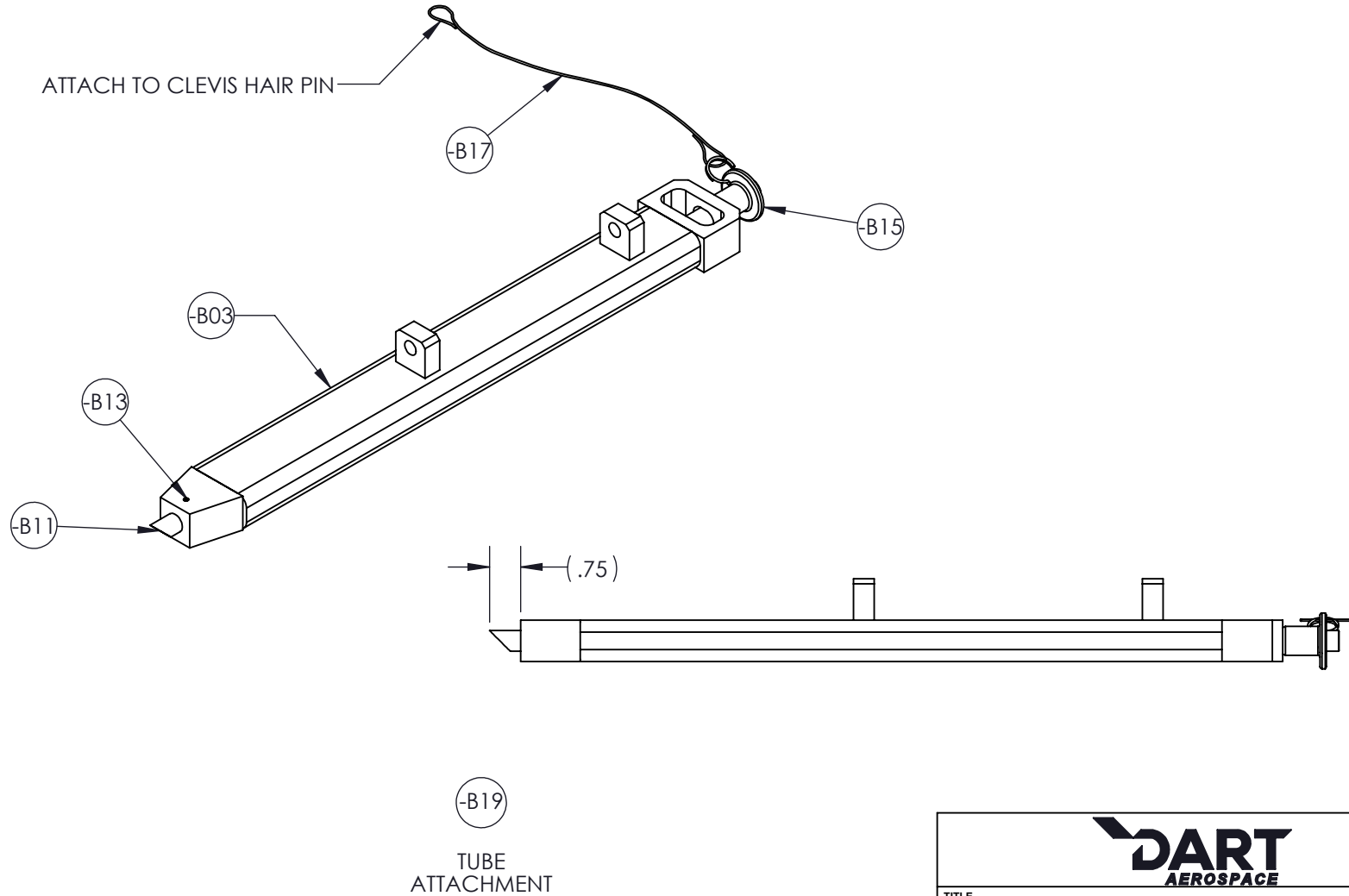
REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A		SEPERATED OUT FROM KIT	3/10/2011	JAG	
B	15-0110	-B01 CH'D FINISH WAS FORREST T-5920 S9 YELLOW RIBBON IS POWDER COAT YELLOW FED #13538. -B03 ADDED 16X CORNER RELIEFS OK. -B11 CH'D MATERIAL WAS STEEL GR8 PLAIN IS 4140/4142. ADDED HEAT TREAT RC 36-40, ADDED YELLOW ZINC PLATE FINISH. -B13 CH'D DESCRIPTION WAS ROLL PIN IS SPRING PIN.	5/18/2015	RJC	JAG
C	ECR-52	REVISE SHEET 1 BOM TO -B; ADDED SHEET 2 & REVISED BOM TO -B19 & -B01 QTY 1 WAS QTY 2; SHEET 3 ADDED BOM TO -B01 & REVISED DIM NOTES; SHEET 8 ADDED NOTE TO -11; REMOVED REVISION BLOCKS TO SHEETS 3 THRU 8.	11/18/2020	RF	SAD



ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-B19	2	TUBE ATTACHMENT			2

DART AEROSPACE	
TITLE SKID TUBE ATTACHMENT	
DWG NO. RB072610-H-B	REV C
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: PERRITT APPROVED <i>S. D BROWN</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
USED ON MODEL BELL 206L, 407, & 427	
SCALE 1:4	DATE 09/03/2011
SHEET 1 OF 8	

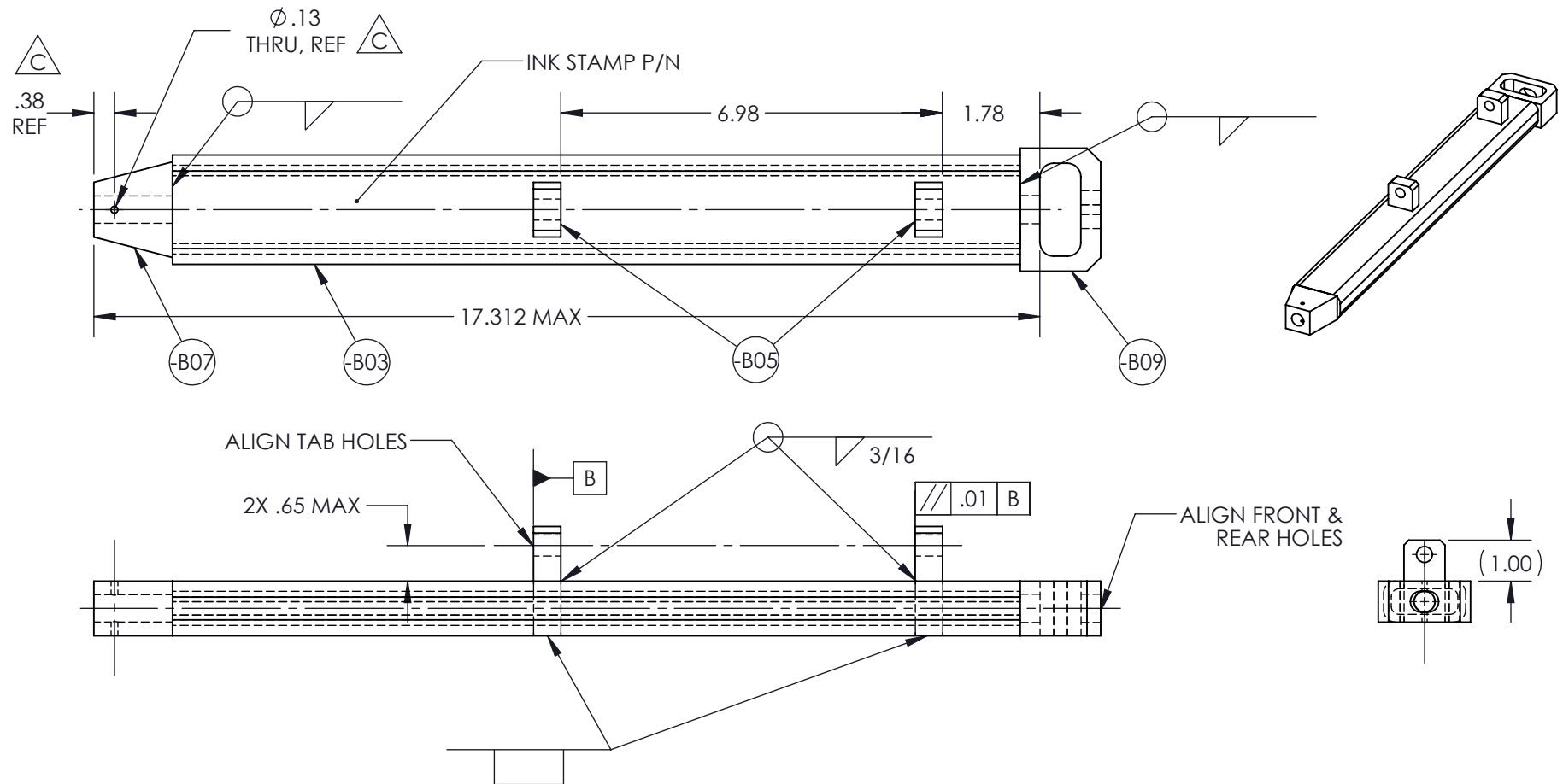
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ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-B01	1	WELDMENT			3
			-B11	1	LATCH PIN	4140/4142	1/2-13 X 4-1/2 (MCMaster-CARR #91257A730) MODIFIED	8
		B/O	-B13	1	SPRING PIN	STEEL, PLAIN	Ø1/8 X 1 (MCMaster-CARR #98296A883)	
		B/O	-B15	1	BALL LOCK PIN	S.S.	Ø1/2 X 1-1/2 (MCMaster-CARR #90985A411)	
		B/O	-B17	1	LANYARD, LOOP TO LOOP	STEEL, COATED	Ø3/64 x 12 (MCMaster-CARR #90312A28 COATED)	

DART AEROSPACE	
TITLE SKID TUBE ATTACHMENT	
DWG NO. RB072610-H-B19	REV C
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1	DRAWN BY: PERRITT APPROVED: S. D. BROWN HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL BELL 206L, 407, & 427
SCALE 1:4	DATE 2011-03-09
SHEET 2 OF 8	

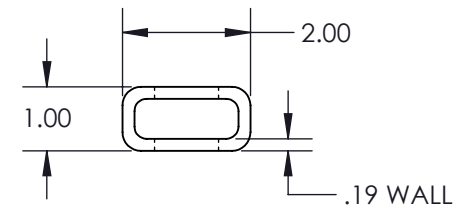
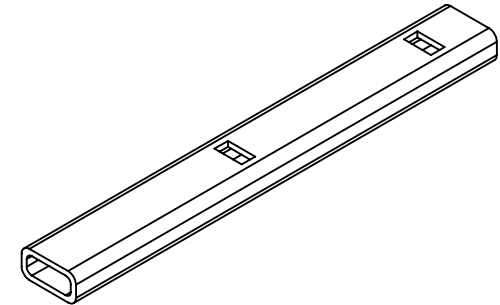
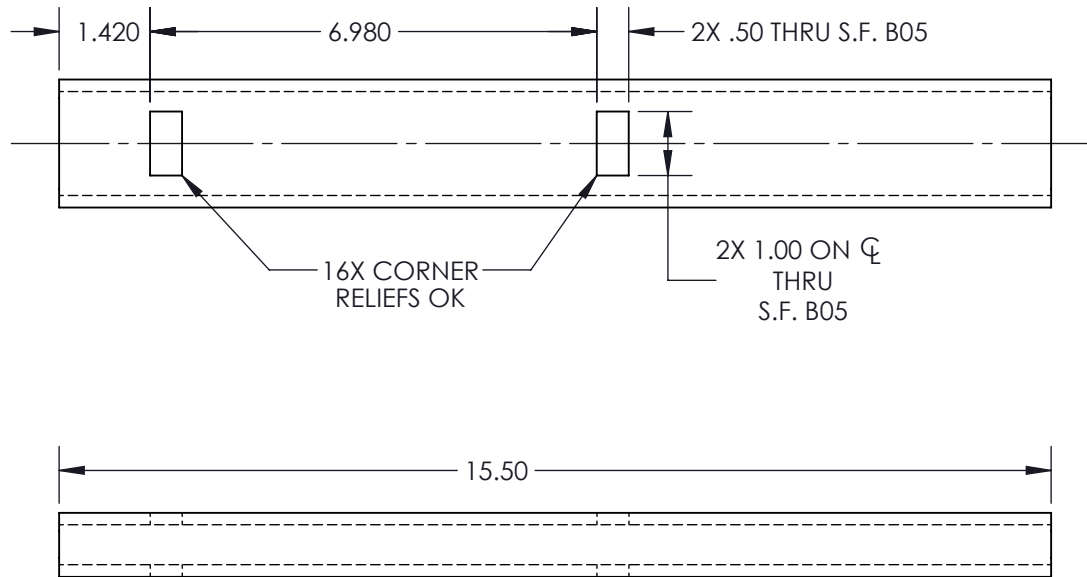
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ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-B03	1	TUBE	1018		4
			-B05	2	TAB	1018		5
			-B07	1	FRONT	1018		6
			-B09	1	BACK	1018		7

DART AEROSPACE	
TITLE SKID TUBE ATTACHMENT	
DWG NO. RB072610-H-B01	REV C
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1	DRAWN BY: PERRITT APPROVED: S. D. BROWN HEAT TREAT FINISH POWDER COAT YELLOW SPEC FED #13538 USED ON MODEL BELL 206L, 407, & 427
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:4	DATE 09/03/2011 SHEET 3 OF 8

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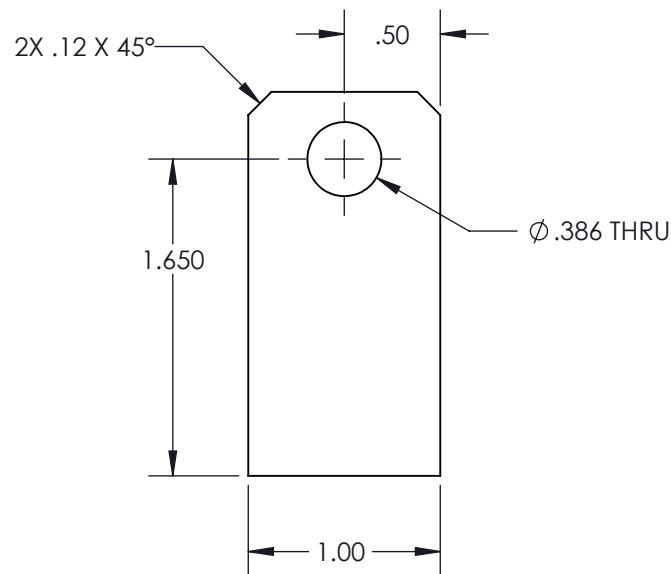
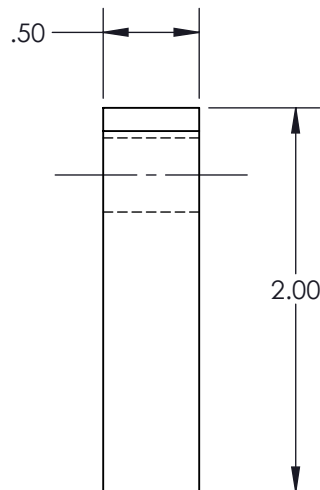
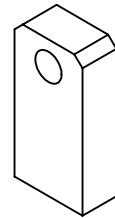


(-B03)

TUBE

DART AEROSPACE		
TITLE SKID TUBE ATTACHMENT		
DWG NO. RB072610-H-B03		REV C
MAT'L 1018	DRAWN BY: PERRITT	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED <i>S. DROWN</i>
.XXX \pm .005	FRACTIONS \pm 1/8	HEAT
.XX \pm .01	ANGLES \pm 5°	TREAT
.X \pm .1		FINISH SEE B01
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		USED ON MODEL
		BELL 206L, 407, & 427
SCALE 1:3	DATE 09/03/2011	SHEET 4 OF 8

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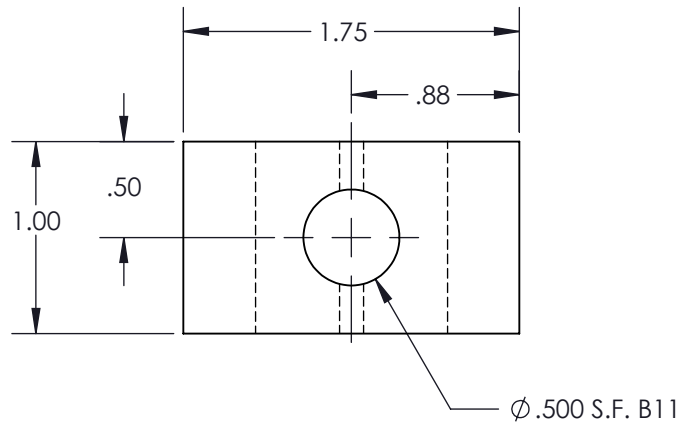
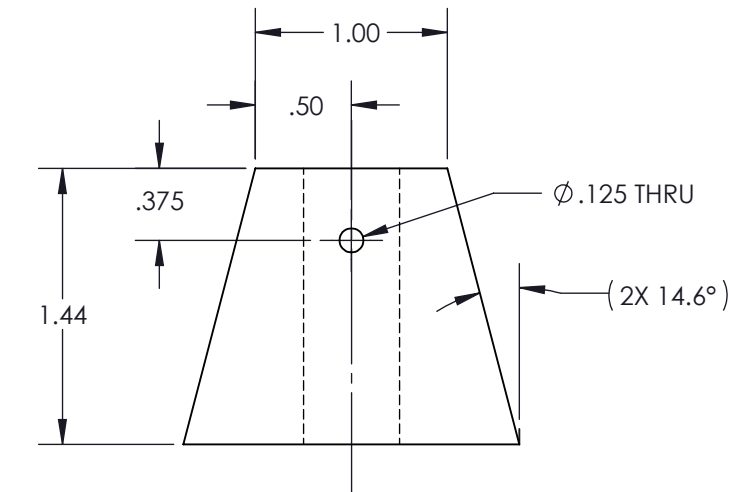


(-B05)

TAB

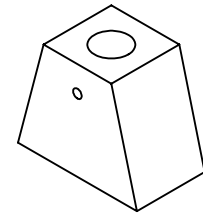
DART AEROSPACE			
TITLE SKID TUBE ATTACHMENT			
DWG NO. RB072610-H-B05			REV C
MAT'L 1018		DRAWN BY: PERRITT	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED <i>S. D BROWN</i>	
.XXX ± .005 FRACTIONS ± 1/8		HEAT	
.XX ± .01 ANGLES ± .5°		TREAT	
.X ± .1		FINISH SEE B01	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		SPEC	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		USED ON MODEL	
		BELL 206L, 407, & 427	
SCALE 1:1	DATE 09/03/2011	SHEET 5 OF 8	

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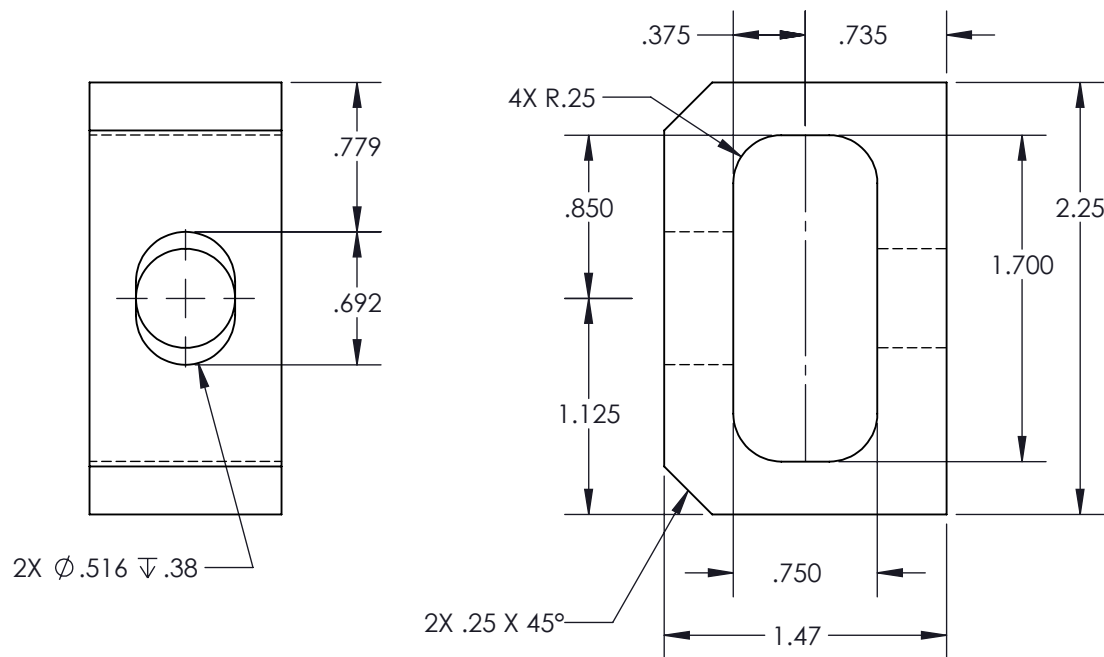
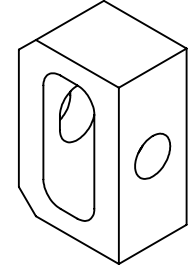
(-B07)

FRONT



DART AEROSPACE		
TITLE SKID TUBE ATTACHMENT		
DWG NO. RB072610-H-B07		REV C
MAT'L 1018	DRAWN BY: PERRITT	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED S.D. BROWN
.XXX ± .005	FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01	ANGLES ± .5°	FINISH SEE B01
.X ± .1		SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		BELL 206L, 407, & 427
SCALE 1:1	DATE 09/03/2011	SHEET 6 OF 8

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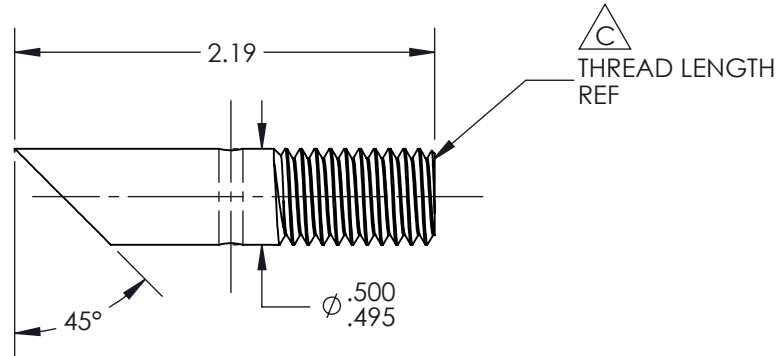
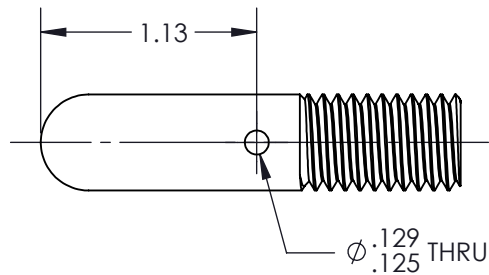


(-B09)

BACK

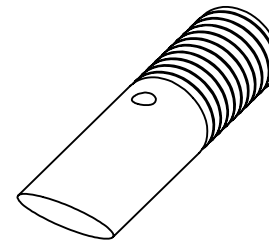
DART AEROSPACE			
TITLE SKID TUBE ATTACHMENT			
DWG NO. RB072610-H-B09			REV C
MAT'L 1018		DRAWN BY: PERRITT	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED S. DROWIN	
.XXX ± .005 FRACTIONS ± 1/8		HEAT	
.XX ± .01 ANGLES ± 5°		TREAT	
.X ± .1		FINISH SEE -B01	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		SPEC	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		USED ON MODEL	
		BELL 206L, 407, & 427	
SCALE 1:1	DATE 10/03/2011	SHEET 7 OF 8	

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(B11)

LATCH PIN



DART AEROSPACE		
TITLE SKID TUBE ATTACHMENT		
DWG NO. RB072610-H-B11		REV C
MAT'L 4140/4142	DRAWN BY: PERRITT	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>S. DROWN</i>	
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT RC 36-40	
.XX ± .01 ANGLES ± .5°	FINISH YELLOW ZINC	
.X ± .1	SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	BELL 206L, 407, & 427	
SCALE 1:1	DATE 10/03/2011	SHEET 8 OF 8